

HELICAL RWMA WELDING EQUIPMENT REAMERS

.050" Taper Per Inch - .600' Taper Per Foot

Schedule Y



The high helix design of our RWMA Welding Equipment Reamers allows for the maximum surface contact and easier chip removal thus reducing chatter, vibration and finish scoring.

Helical RWMA Welding Equipment Welding Reamers are ideally suited for precision finishing in welding guns, cap-type electrodes, and other forms of welding equipment.

Flute High Spiral, Left Hand
Cut Right Hand
Shank Squared
Material High Speed Steel

Part Number	Size	Small End Diameter	Large End Diameter	Flute Length	Number of Flutes	Shank Diameter	Overall Length
RWHQ03RW	3 RW	0.348	0.392	1.00	4	0.375	2.25
RWHQ04RW	4 RW	0.436	0.499	1.38	4	0.500	3.00
RWHQ05RW	5 RW	0.576	0.626	1.38	4	0.500	3.00
RWHQ06RW	6 RW	0.704	0.754	1.38	6	0.500	3.00
RWHQ07RW	7 RW	0.817	0.880	1.38	6	0.750	3.00
RWHQ04CP	4 CAP	0.348	0.392	1.00	4	0.375	2.25
RWHQ05CP	5 CAP	0.394	0.438	1.00	4	0.375	2.25
RWHQ06CP	6 CAP	0.473	0.517	1.00	4	0.375	2.25
RWHQ07CP	7 CAP	0.576	0.626	1.38	4	0.500	3.00

3 RW through 7RW have water tube holes.
 RWMA tapers are interchangeable with AWS tapers.

Also furnished as Specials with special helix angles, extra length, end cutting, chip breakers or premium high speed steel and carbide.

All surface treatments available upon request.

Return to Gammons for resharpenering.

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