

HELICAL MORSE TAPER REAMERS

With Morse Taper Shank

Schedule O2



Helical Morse Taper Reamers are used to finish Morse Taper sleeves. These sleeves are used to hold cutting tools or holders in the spindles of machines such as a drill press, milling machines or machining centers.

Flute *High Spiral, Left Hand*
Cut *Right Hand*
Shank *Morse Taper*
Material *High Speed Steel*

Part Number	Size	Small End Diameter	Large End Diameter	Flute Length	Number of Flutes	Morse Taper Shank	Overall Length
MTHM0000	0	0.250	0.367	2.25	4	0	5.34
MTHM1001	1	0.367	0.517	3.00	4	1	6.31
MTHM2002	2	0.570	0.744	3.50	4	2	7.38
MTHM3003	3	0.775	0.988	4.25	6	3	8.88
MTHM4004	4	1.017	1.289	5.25	6	4	10.88
MTHM5005	5	1.472	1.801	6.25	8	5	13.13
MTHM5006	6	2.112	2.555	8.50	8	5	17.75

Helical Morse Taper Reamers can also be made as specials in extra length, special helix angles, end cutting, with chip breakers or in premium high speed steel or carbide.

All surface treatments available upon request.

Return to Gammons for sharpening.

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