

HELICAL JARNO TAPER REAMERS

With Squared Shanks

Schedule U



Helical Jarno Taper Reamers are used to finish Jarno Taper sleeves. These sleeves are used to hold cutting tools or holders in the spindles of machines such as drill presses or milling machines.

Flute High Spiral, Left Hand
Cut Right Hand
Shank Squared
Material High Speed Steel

Part Number	Size	Small End Diameter	Large End Diameter	Flute Length	Number of Flutes	Shank Diameter	Overall Length
JTHQ0001	1	0.100	0.144	0.88	3	0.125	1.75
JTHQ0002	2	0.200	0.269	1.38	6	0.234	2.63
JTHQ0003	3	0.300	0.400	2.00	6	0.375	3.50
JTHQ0004	4	0.400	0.531	2.63	6	0.438	4.38
JTHQ0005	5	0.500	0.659	3.19	6	0.563	5.13
JTHQ0006	6	0.600	0.787	3.75	6	0.688	5.88
JTHQ0007	7	0.700	0.916	4.31	6	0.813	6.63
JTHQ0008	8	0.800	1.044	4.88	8	0.938	7.38
JTHQ0009	9	0.900	1.169	5.38	8	1.063	8.13
JTHQ0010	10	1.000	1.297	5.94	8	1.125	8.88
JTHQ0011	11	1.100	1.422	6.44	8	1.188	9.50
JTHQ0012	12	1.200	1.550	7.00	8	1.313	10.13
JTHQ0013	13	1.300	1.675	7.50	8	1.438	10.75
JTHQ0014	14	1.400	1.800	8.00	8	1.500	11.38
JTHQ0015	15	1.500	1.928	8.56	10	1.625	12.00
JTHQ0016	16	1.600	2.053	9.06	10	1.750	12.63
JTHQ0017	17	1.700	2.181	9.63	12	1.750	13.38
JTHQ0018	18	1.800	2.306	10.13	12	1.875	14.00
JTHQ0019	19	1.900	2.431	10.63	12	2.000	14.63
JTHQ0020	20	2.000	2.556	11.13	12	2.000	15.25

Also furnished as Specials with special helix angle, extra length, end cutting, with chip breakers or in premium high speed steel or carbide.

All surface treatments available upon request.

Return to Gammons for resharpening.

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