

# HELICAL DIE MAKER REAMERS

With Straight Shank

.0087" Taper Per Inch - .104' Taper Per Foot

*Schedule D3*



Fast spiral fluted reamers provide the most accurate and best finished holes. The high helix design allows for the maximum surface contact and easier chip removal-reducing chatter, vibration and finish scoring.

Our Die Maker Reamers come in a variety of tapers and sizes and are ideal for a wide range of machining needs. Precision design provides exceptional quality and accuracy. We have the largest size range of HSS tools in stock.



Flute                    *High Spiral, Left Hand*  
 Cut                     *Right Hand*  
 Shank                 *Straight*  
 Material              *High Speed Steel*

Part Number	Size	Small End Diameter	Large End Diameter	Flute Length	Number of Flutes	Shank Diameter	Overall Length
DMHS8AA1	8AA1	0.045	0.054	1.13	2	0.125	2.13
DMHS8AA2	8AA2	0.053	0.063	1.13	2	0.125	2.13
DMHS8AA3	8AA3	0.061	0.071	1.13	2	0.125	2.13
DMHS008A	8A	0.069	0.079	1.13	2	0.125	2.13
DMHS008B	8B	0.077	0.087	1.13	2	0.125	2.13
DMHS008C	8C	0.085	0.097	1.38	2	0.125	2.50
DMHS008D	8D	0.095	0.108	1.50	2	0.125	2.63
DMHS008E	8E	0.106	0.119	1.50	2	0.125	2.75
DMHS008F	8F	0.117	0.131	1.63	2	0.125	2.88
DMHS008G	8G	0.128	0.143	1.75	2	0.125	3.00
DMHS008H	8H	0.141	0.157	1.88	2	0.156	3.25
DMHS008I	8I	0.155	0.171	1.88	2	0.156	3.25
DMHS008J	8J	0.167	0.183	1.88	2	0.188	3.25
DMHS008K	8K	0.181	0.197	1.88	2	0.188	3.25
DMHS008L	8L	0.195	0.215	2.25	2	0.219	3.63
DMHS008M	8M	0.213	0.235	2.50	2	0.219	4.13
DMHS008N	8N	0.233	0.259	3.00	2	0.250	4.75
DMHS008O	8O	0.257	0.290	3.75	2	0.281	5.50
DMHS008P	8P	0.288	0.323	4.00	2	0.313	5.75
DMHS008Q	8Q	0.319	0.358	4.50	2	0.344	6.25
DMHS008R	8R	0.355	0.396	4.75	2	0.375	6.56
DMHS008S	8S	0.393	0.437	5.00	2	0.438	6.75
DMHS008T	8T	0.434	0.480	5.25	2	0.438	7.00
DMHS008U	8U	0.476	0.530	6.25	4	0.500	8.38
DMHS008V	8V	0.527	0.586	6.75	4	0.563	8.75
DMHS008W	8W	0.583	0.646	7.25	4	0.625	9.50
DMHS008X	8X	0.643	0.710	7.75	4	0.688	10.00

Our Die Maker Reamers can also be made as specials in duplex style, extra length, end cutting, special helix angles, with chip breakers or in premium high speed steel or carbide.

All surface treatments available upon request.

Return to Gammons for resharpener.

Toll Free: 800-842-9446

Fax: 860-646-4483

sales@gammons.com