

HELICAL AUTOMOTIVE TAPER REAMERS

With Squared Shank

1 1/2" Taper per foot (.1250" per inch)

Schedule V



The high helix design of our Automotive Taper Reamers allows for the maximum surface contact and easier chip removal thus reducing chatter, vibration and finish scoring. Helical Automotive Taper Reamers are ideal for use in steering arm, tie rod end and ball joint applications.

Flute High Spiral, Left Hand
Cut Right Hand
Shank Squared
Material High Speed Steel

Part Number	Size	Small End Diameter	Large End Diameter	Flute Length	Number of Flutes	Shank Diameter	Overall Length
ATHQA250	1/4	0.250	0.563	2.5	4	0.438	4.0
ATHQA375	*3/8	0.375	0.750	3.0	4	0.625	5.0
ATHQB375	*3/8	0.375	0.750	3.0	4	0.500	5.0
ATHQB500	*1/2	0.500	0.938	3.5	6	0.500	6.0
ATHQA500	*1/2	0.500	0.938	3.5	6	0.875	6.0
ATHQA625	*5/8	0.625	1.188	4.5	6	0.750	7.5
ATHQB625	*5/8	0.625	1.188	4.5	6	1.000	7.5
ATHQA750	3/4	0.750	1.438	5.5	8	1.000	8.5

* Specify shank size

Also furnished as Specials in duplex style, roughing reamers, or with special helix angles, extra length, end cutting, chip breakers or premium high speed steel and carbide.

All surface treatments available upon request.

Return to Gammons for resharpening.

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