

# DUPLEX MORSE TAPER REAMER

With Morse Taper Shank

*Schedule Q2*



Duplex Morse Taper Reamers are used to finish Morse Taper sleeves. These sleeves are used to hold cutting tools or holders in the spindles of machines such as a drill press, milling machines or machining centers.

Gammons Duplex Morse Taper Reamers are ideally suited for precision finishing. The flute configuration of one straight or slow spiral flute surrounded by high helix flutes eliminates chatter and rifling, thereby providing an extremely fine finish.

*Flute* High Spiral, Left Hand  
w/ One Straight Flute  
*Cut* Right Hand  
*Shank* Morse Taper  
*Material* High Speed Steel

| Part Number | Size | Small End Diameter | Large End Diameter | Flute Length | Number of Flutes* | Morse Taper Shank | Overall Length |
|-------------|------|--------------------|--------------------|--------------|-------------------|-------------------|----------------|
| MTDM0000    | 0    | 0.250              | 0.367              | 2.25         | 4                 | 0                 | 5.34           |
| MTDM1001    | 1    | 0.367              | 0.517              | 3.00         | 6                 | 1                 | 6.31           |
| MTDM2002    | 2    | 0.570              | 0.744              | 3.50         | 6                 | 2                 | 7.38           |
| MTDM3003    | 3    | 0.775              | 0.988              | 4.25         | 8                 | 3                 | 8.88           |
| MTDM4004    | 4    | 1.017              | 1.289              | 5.25         | 8                 | 4                 | 10.88          |
| MTDM5005    | 5    | 1.472              | 1.801              | 6.25         | 10                | 5                 | 13.13          |
| MTDM5006    | 6    | 2.112              | 2.555              | 8.50         | 12                | 5                 | 17.75          |

\* Including the straight flute

Duplex Morse Taper Reamers can also be made as specials in extra length, special helix angles, end cutting, with chip breakers or in premium high speed steel or carbide.

All surface treatments available upon request.

Return to Gammons for resharpening.

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