

DUPLEX CHUCKING REAMERS

With Morse Taper Shank

Schedule H2



One straight flute, all other flutes helical - for precision finishing and problem holes. Our unique duplex flute configuration eliminates chatter and rifling and provides an extremely fine finish - often eliminating the need for polishing or lapping. Excellent for use in a variety of materials including many types of steel, brass, aluminum and plastic.

Flute High Spiral, Left Hand
w/ One Straight Flute
Cut Right Hand
Shank Morse Taper
Material High Speed Steel

Part Number	Size	Flute Length	Number of Flutes	Morse Taper Shank	Overall Length
CRDM1026	.2500 - .2656	1.50	6	1	6.0
CRDM1028	.2657 - .2813	1.50	6	1	6.0
CRDM1029	.2814 - .2969	1.50	6	1	6.0
CRDM1031	.2970 - .3125	1.50	6	1	6.0
CRDM1032	.3126 - .3281	1.50	6	1	6.0
CRDM1034	.3282 - .3438	1.50	6	1	6.0
CRDM1035	.3439 - .3594	1.75	6	1	7.0
CRDM1037	.3595 - .3750	1.75	6	1	7.0
CRDM1039	.3751 - .3906	1.75	6	1	7.0
CRDM1040	.3907 - .4063	1.75	6	1	7.0
CRDM1042	.4064 - .4219	1.75	6	1	7.0
CRDM1043	.4220 - .4375	1.75	6	1	7.0
CRDM1045	.4376 - .4531	1.75	6	1	7.0
CRDM1046	.4532 - .4688	1.75	6	1	7.0
CRDM1048	.4689 - .4844	2.00	6	1	8.0
CRDM1050	.4845 - .5000	2.00	6	1	8.0
CRDM1053	.5001 - .5313	2.00	6	1	8.0
CRDM1056	.5314 - .5625	2.00	6	1	8.0
CRDM1059	.5626 - .5938	2.00	6	1	8.0
CRDM2062	.5939 - .6250	2.25	8	2	9.0
CRDM2065	.6251 - .6563	2.25	8	2	9.0
CRDM2068	.6564 - .6875	2.25	8	2	9.0
CRDM2071	.6876 - .7188	2.25	8	2	9.0
CRDM2075	.7189 - .7500	2.50	8	2	9.5

Part Number	Size	Flute Length	Number of Flutes	Morse Taper Shank	Overall Length
CRDM2078	.7501 - .7813	2.50	8	2	9.5
CRDM2081	.7814 - .8125	2.50	8	2	9.5
CRDM2084	.8126 - .8438	2.50	8	2	9.5
CRDM2087	.8439 - .8750	2.63	8	2	10.0
CRDM2090	.8751 - .9063	2.63	8	2	10.0
CRDM3093	.9064 - .9375	2.63	8	3	10.0
CRDM3096	.9376 - .9688	2.63	8	3	10.0
CRDM3100	.9689 - 1.0000	2.75	8	3	10.5
CRDM3106	1.0001 - 1.0625	2.75	10	3	10.5
CRDM3112	1.0626 - 1.1250	2.88	10	3	11.0
CRDM3118	1.1251 - 1.1875	2.88	10	3	11.0
CRDM4125	1.1876 - 1.2500	3.00	10	4	11.5
CRDM4131	1.2501 - 1.3125	3.00	10	4	11.5
CRDM4137	1.3126 - 1.3750	3.25	10	4	12.0
CRDM4143	1.3751 - 1.4375	3.25	10	4	12.0
CRDM4150	1.4376 - 1.5000	3.50	10	4	12.5
CRDM4156	1.5001 - 1.5625	3.50	10	4	12.5
CRDM4162	1.5626 - 1.6250	3.75	10	4	13.0
CRDM4168	1.6251 - 1.6875	3.75	12	4	13.0
CRDM5175	1.6876 - 1.7500	4.00	12	5	13.5
CRDM5181	1.7501 - 1.8125	4.00	12	5	13.5
CRDM5187	1.8126 - 1.8750	4.25	12	5	14.0
CRDM5193	1.8751 - 1.9375	4.25	12	5	14.0
CRDM5200	1.9376 - 2.0000	4.25	12	5	14.0

Chucking reamers are furnished as Left Hand Spiral, Right Hand Cut. Also available in Right Hand Spiral or Straight Flute.

Flute Diameters are held to a tolerance of +.0002"/-.0000" unless otherwise specified.

Duplex Chucking Reamers can also be made as specials in extra length, special helix angles, end cutting, with larger diameters or in premium high speed steel or carbide.

All surface treatments available upon request.

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