

# COMBINATION CHUCKING REAMERS

With Morse Taper Shank

*Schedule J2*



Combination Chucking Reamers - partially straight flute, partially helical flute - are ideal for straightening out wandering holes. This tool can be used to rough and finish holes in one pass or as piloted reamers.

*Flute*      *Partially Straight,  
Partially Helical*  
*Cut*        *Right Hand*  
*Shank*      *Morse Taper*  
*Material*    *High Speed Steel*

Part Number	Size	Flute Length	Number of Flutes	Morse Taper Shank	Overall Length
CRCM0026	.2500 - .2656	1.50	6	1	6.0
CRCM0028	.2657 - .2813	1.50	6	1	6.0
CRCM0029	.2814 - .2969	1.50	6	1	6.0
CRCM0031	.2970 - .3125	1.50	6	1	6.0
CRCM0032	.3126 - .3281	1.50	6	1	6.0
CRCM0034	.3282 - .3438	1.50	6	1	6.0
CRCM0035	.3439 - .3594	1.75	6	1	7.0
CRCM0037	.3595 - .3750	1.75	6	1	7.0
CRCM0039	.3751 - .3906	1.75	6	1	7.0
CRCM0040	.3907 - .4063	1.75	6	1	7.0
CRCM0042	.4064 - .4219	1.75	6	1	7.0
CRCM0043	.4220 - .4375	1.75	6	1	7.0
CRCM0045	.4376 - .4531	1.75	6	1	7.0
CRCM0046	.4532 - .4688	1.75	6	1	7.0
CRCM0048	.4689 - .4844	2.00	6	1	8.0
CRCM0050	.4845 - .5000	2.00	6	1	8.0
CRCM0053	.5001 - .5313	2.00	6	1	8.0
CRCM0056	.5314 - .5625	2.00	6	1	8.0
CRCM0059	.5626 - .5938	2.00	6	1	8.0
CRCM0062	.5939 - .6250	2.25	8	2	9.0
CRCM0065	.6251 - .6563	2.25	8	2	9.0
CRCM0068	.6564 - .6875	2.25	8	2	9.0
CRCM0071	.6876 - .7188	2.25	8	2	9.0
CRCM0075	.7189 - .7500	2.50	8	2	9.5

Part Number	Size	Flute Length	Number of Flutes	Morse Taper Shank	Overall Length
CRCM0078	.7501 - .7813	2.50	8	2	9.5
CRCM0081	.7814 - .8125	2.50	8	2	9.5
CRCM0084	.8126 - .8438	2.50	8	2	9.5
CRCM0087	.8439 - .8750	2.63	8	2	10.0
CRCM0090	.8751 - .9063	2.63	8	2	10.0
CRCM0093	.9064 - .9375	2.63	8	3	10.0
CRCM0096	.9376 - .9688	2.63	8	3	10.0
CRCM0100	.9689 - 1.0000	2.75	8	3	10.5
CRCM0106	1.0001 - 1.0625	2.75	10	3	10.5
CRCM0112	1.0626 - 1.1250	2.88	10	3	11.0
CRCM0118	1.1251 - 1.1875	2.88	10	4	11.0
CRCM0125	1.1876 - 1.2500	3.00	10	4	11.5
CRCM0131	1.2501 - 1.3125	3.00	10	4	11.5
CRCM0137	1.3126 - 1.3750	3.25	10	4	12.0
CRCM0143	1.3751 - 1.4375	3.25	10	4	12.0
CRCM0150	1.4376 - 1.5000	3.50	10	4	12.5
CRCM0156	1.5001 - 1.5625	3.50	10	4	12.5
CRCM0162	1.5626 - 1.6250	3.75	10	4	13.0
CRCM0168	1.6251 - 1.6875	3.75	12	4	13.0
CRCM0175	1.6876 - 1.7500	4.00	12	5	13.5
CRCM0181	1.7501 - 1.8125	4.00	12	5	13.5
CRCM0187	1.8126 - 1.8750	4.25	12	5	14.0
CRCM0193	1.8751 - 1.9375	4.25	12	5	14.0
CRCM0200	1.9376 - 2.0000	4.25	12	5	14.0

Combination Chucking Reamers are furnished with diameters held to a tolerance of  $+.0002" / -.0000"$  unless otherwise requested.

Combination Chucking Reamers can also be made as specials in extra length, special helix angles, end cutting, in larger diameters or in premium high speed steel or carbide.

All surface treatments available upon request.

Return to Gammons for resharpener.

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