

DUPLEX BROWN & SHARPE TAPER REAMERS

With Squared Shank

Schedule S2



Brown & Sharpe Taper Reamers, also referred to as Aircraft Taper Reamers, are used to finish Brown & Sharpe Taper sleeves. These sleeves are used to hold cutting tools or holders in the spindles of machines such as a drill presses, milling machines or machining centers.

Flute *High Spiral, Left Hand*
Cut *Right Hand*
Shank *Squared*
Material *High Speed Steel*

The duplex flute configuration of one straight or slow spiral flute surrounded by high helix flutes eliminates chatter and rifling, thereby providing an extremely fine finish.

Part Number	Size	Small End Diameter	Large End Diameter	Flute Length	Number of Flutes	Shank Diameter	Overall Length
BSDQ0000	0	0.160	0.275	2.75	3	0.250	4.63
BSDQ0001	1	0.197	0.318	2.88	4	0.281	4.75
BSDQ0002	2	0.247	0.378	3.13	4	0.344	5.13
BSDQ0003	3	0.310	0.451	3.38	4	0.406	5.50
BSDQ0004	4	0.347	0.502	3.69	6	0.438	5.88
BSDQ0005	5	0.447	0.615	4.00	6	0.563	6.38
BSDQ0006	6	0.497	0.681	4.38	6	0.625	6.88
BSDQ0007	7	0.597	0.801	4.88	6	0.750	7.50
BSDQ0008	8	0.747	0.977	5.50	8	0.813	8.13
BSDQ0009	9	0.897	1.153	6.13	8	1.000	8.88
BSDQ0010	10	1.042	1.338	6.88	8	1.125	9.75
BSDQ0011	11	1.247	1.566	7.63	8	1.375	10.63
BSDQ0012	12	1.497	1.841	8.25	8	1.250	11.50

Brown & Sharpe Taper Reamers can also be made as specials in extra length, special helix angles, end cutting, with chip breakers or in premium high speed steel or carbide.

All surface treatments available upon request.

Return to Gammons for resharpening.

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